



- Read the IFU (Instructions for Use) before the procedure.

► Line-Ups

Porcelain	Liner	10g, 50g	Value Liner 1	Value Liner 2				
	Enamel	10g, 50g	E2					
	Translucent	10g, 50g	Tx					
	Luster	10g, 50g	ELT 1	LTx	LT 1	LT Super Gray	LT Royal Blue	Aqua Blue 2
			Creamy Enamel					
	Clear Cervical	10g, 50g	CCV-2					
	Tissue	10g, 50g	Tissue 1	Tissue 4	Tissue 5	Tissue 6		
Internal Stain		3g	White	Gray	Incisal Blue 1	Incisal Blue 2	Blue	Yellow
			Mamelon Orange 2	Cervical 2	Salmon Pink	Tissue Pink	Tissue Red	A+
			B+	Bright	Fluoro			
Liquid		LF LIQUID 100ml	IS LIQUID 10ml / 100ml					

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► Baking Schedule

Baking Schedule	Dry-Out Time	Predrying Temperature		Start Vacuum		Heat Rate		Vacuum Level	Release Vacuum		High Temperature		Hold Time in the air	Cool Time
	min.	°C	°F	°C	°F	°C / min.	°F / min.	kPa *	°C	°F	°C	°F	min.	min.
Wash Bake	5	500	932	600	1112	45	81	96	740	1364	740	1364	1	4
Internal Stain	5	500	932	—	—	45	81	0	—	—	700	1292	—	4
Liner/Enamel/Translucent/ Luster/Clear Cervical	7	500	932	600	1112	45	81	96	740	1364	740	1364	1	4
Minor Adjustment	5	500	932	600	1112	45	81	96	730	1346	730	1346	0.5	4
Tissue	5	500	932	600	1112	45	81	96	720	1328	720	1328	1	4
Self Glaze	5	500	932	—	—	45	81	0	—	—	710	1310	—	4
“CERABIEN™ ZR” FC Paste Stain	5	500	932	600	1112	45	81	96	730	1346	730	1346	1	4

Attention

The above program is only a guideline. Baking temperature may vary due to different furnace.
Porcelain furnace temperature variations may be significant in the lower ranges. Determine the exact baking schedule by making a preliminary test before baking an actual case restoration.

* 96 kPa = 72 cmHg (29 inchesHg)